

SN-771A

SN-772A

Single Needle Needle Feed Lock Stitcher
with Side Cutter

Single Needle Needle Feed Lock Stitcher
with Side Cutter and Thread Trimmer



SN-771A-□

SN-772A-□□□

	SN-771A	SN-772A			
	-3	-103	-303	-403	-903
Thread trimmer		○	○	○	○
Thread wiper				○	○
Quick reverse			○	○	○
Automatic presser lifter					○
Operation panel		BF-100 · BF-40 · BF-20 · BF-0 (Option)			
Edge sensor	Option	Option			

*Subclass -303 is only for Japan.

Specifications

Model		SN-771A	SN-772A			
Subclass		-3	-103	-303	-403	-903
Use		Thin materials / Medium materials				
Sewing speed		5,000 rpm (Stitch length: 4mm or less.) 4,000 rpm (Stitch length: 4.1 mm or more)				
Max. stitch length		5 mm				
Presser foot height	Presser bar lifter	6 mm				
	Knee lifter	11 mm				
	Automatic				8 mm	
Feed dog height		0.8 mm				
Needle bar stroke		31.0 mm				
Thread take-up stroke		57.4 mm				
Needle		#11 - #18				
Needle gauge		3.2 mm (1/8") · 4.0 mm (5/32") · 4.8 mm (3/16") · 5.6 mm (7/32") · 6.4mm (1/4") · 9.5mm (3/8")				

*Subclass -303 is only for Japan.

Operation panel

BF-100 for export



BF-100 For Japan



BF-40



BF-20*



BF-0*


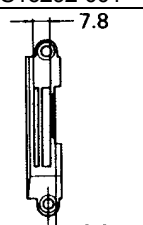
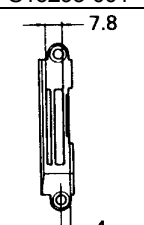
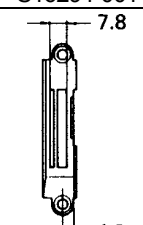
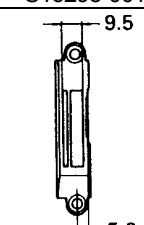
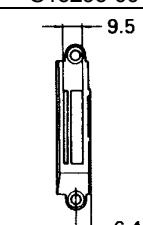
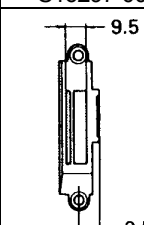
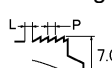
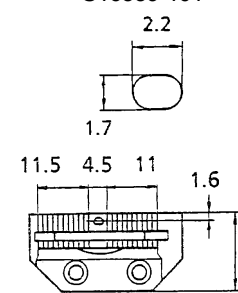
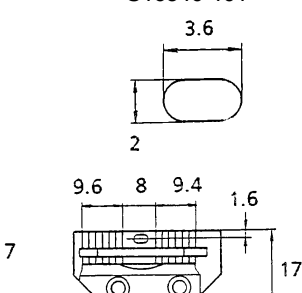
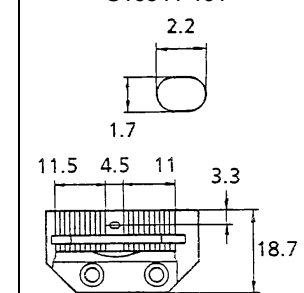
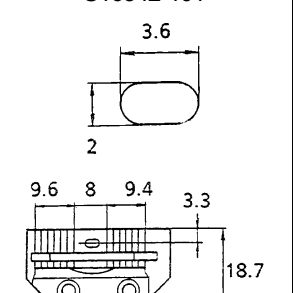
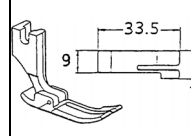
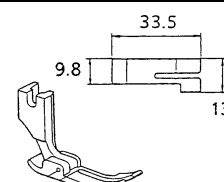
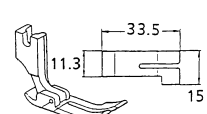
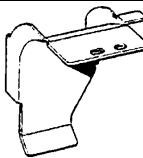
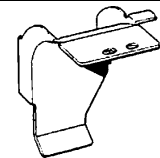
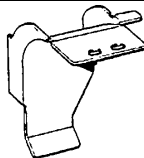
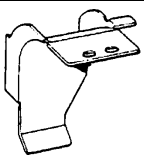
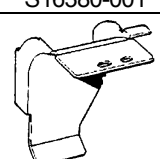



*BF-20 and BF-0 panels are for export only.

Panel operation guide

Basic function		Panel	BF - 100	BF - 40	BF - 20	BF - 0
Switch						
	AUTO Automatic sewing		○	○	○	—
	A/B Start backtack (0-9)		○	○	○	—
	C/D End backtack (0-9)		○	○	○	—
	ABC/D Continuous backtack (0-9)		○	○	—	—
	Correction sewing		○	○	○	—
	Half stitch		○	○	○	—
	Sewing speed setting		○	○	○	—
	Slow start sewing		○	○	○	—
	Needle up stop / Needle down stop		○	○	○	—
Pattern sewing						
	Normal lock stitch		○	○	○	○
	Fixed stitch (1-99)		○	○	○	—
	Name label stitch (1-99)		○	○	—	—
	Pleats presser stitch (1-99)		○	○	—	—
PATTERN	Pattern stitch		○	—	—	—
Pattern setting						
	Automatic thread trimming		○	○	○	—
	Automatic presser foot lifting		○	—	—	—
BACK	Back stitch		○	—	—	—
CONTINUE	Continuous stitch		○	—	—	—
DELETE	Step deletion		○	—	—	—
INSERT	Step insertion		○	—	—	—
FREE	Temporarily cancel programming sewing		○	—	—	—

Gauge parts list

Needle gauge	3.2mm (1/8")	4.0mm (5/32")	4.8mm (3/16")	5.6mm (7/32")	6.4mm (1/4")	9.5mm (3/8")		
Needle plate 	S16292-001	S16293-001	S16294-001	S16295-001	S16296-001	S16297-001		
								
Feed dog 	S16339-101		S16340-101		S16341-101		S16342-101	
								
Presser foot assy	S16316-101		S16320-101		S16322-101			
								
	S36896-001 With finger guard		S36897-001 With finger guard		S38186-001 With finger guard			
Material guide for standard	S16376-001		S16377-001		S16378-001		S16379-001	
								
Material guide for rear knife	S16380-001				S16381-001			
								

Upper knife

Standard	Option
Upper knife	Upper knife (W)
S10605-201	S16371-001
